

Tender specifications OUTDOOR collection

Supply of Blustyle by Cotto d'Este porcelain stoneware tiles for walls and floors.

Product characteristics

Blustyle by Cotto d'Este full body porcelain stoneware tiles, unglazed (UGL), composed of a very fine mixture of quality clay with the addition of feldspar, quartz and kaolin, manufactured by dry pressing of atomized powders and subsequently sintered by industrial firing at temperatures above 1200°C.

The complete vitrification of the tiles allows for a compact, non-absorbent, frost-proof product, resistant to bending, impacts, staining, chemical attack and thermal shock.

Compliance with EN 14411-G / ISO 13006-G

The Outdoor collection is in compliance with the regulations required for first quality products in Italy and Europe UNI EN 14411-G and internationally through ISO 13006-G.

Quality and environmental certifications

The conservation of the product characteristics is guaranteed by the Quality Management System put into practice by Blustyle by Cotto d'Este in its plants and certified in accordance with UNI EN ISO 9001:2008.

The collection is manufactured in plants with UNI EN ISO 14001:2004 certified Environmental Management Systems (internationally recognized standard) and EMAS (Regulation 1221/09 - eco-management and audit community system).

The collection helps to meet the criteria for obtaining LEED credits. The content of "pre-consumer" recycled material is 40%, as certified by a qualified external body (LEED V4 Regulations - MR Credit). The product contains no VOC (volatile organic compounds) and has obtained the GREENGUARD GOLD certification. The Environmental Product Declaration (EPD) is available, this tool communicates clearly the environmental performances of the Outdoor collection based on its Life Cycle Assessment (LCA).

Commercial description of the product

Company	BLUSTYLE by COTTO D'ESTE (Panariagroup Industrie Ceramiche S.p.A.)	
Collection	OUTDOOR	
Colours	RUN, WALK, JUMP	
Sizes	60X60cm	30X60cm
	20X40cm	20x30cm
	20X20cm	
	60X90cm RTT 20mm	60x60cm RTT 20mm
Surfaces	NATURAL	
Edges	NOT RECTIFIED ; RECTIFIED (RTT)	
Thickness	12mm – 20mm	



EMAS



ISO 14001



40%



LEED



LEED



GREENGUARD
GOLD



ISO 9001



MARCHIO CE



MADE IN ITALY



EPD

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Technical features

Product type: Porcelain stoneware (UGL)

According to: ISO 13006-G (Group Bla), EN 14411-G (Group Bla)

Technical features		Test method	Required values ISO 13006-G, EN 14411-G	Average values OUTDOOR
Water absorption		ISO 10545-3	≤ 0,5 %	0,05 %
Breaking strength (S)		ISO 10545-4	≥ 1300 N	Thick. 12mm: 3500 N Thick. 20mm: 13600 N
Modulus of rupture		ISO 10545-4	≥ 35 N/mm ²	50 N/mm ²
Deep abrasion resistance		ISO 10545-6	≤ 175mm ³	145mm ³
Linear thermal expansion		ISO 10545-8	No provision	$\alpha \leq 7 \cdot 10^{-6} \text{ } ^\circ\text{C}^{-1}$
Stain resistance		ISO 10545-14	Class 3 Min.	5 RESISTANT
Chemical resistance (*)		ISO 10545-13	As indicated by manufacturer	LA, HA RESISTANT
Frost resistance		ISO 10545-12	No alteration	RESISTANT
Dimensions	Lenght and width	ISO 10545-2	Rect. ± 0,3 %, max ± 1 mm Not Rect. ± 0,6 %, max ± 2 mm	COMPLIANT
	Straightness of sides	ISO 10545-2	Rect. ± 0,3 %, max ± 0,8 mm Not Rect. ± 0,5 %, max ± 1,5 mm	COMPLIANT
	Rectangularity	ISO 10545-2	Rect. ± 0,3 %, max ± 1,5 mm Not Rect. ± 0,5 %, max ± 2 mm	COMPLIANT
	Warpage	ISO 10545-2	Rect. ± 0,4 %, max ± 1,8 mm Not Rect. ± 0,5 %, max ± 2 mm	COMPLIANT
	Thickness	ISO 10545-2	± 5 %, max ± 0,5mm	COMPLIANT
Slip resistance		DIN 51130	-	R11 (12mm) R12 (20mm)
		DIN 51097	-	A+B+C
		BCR-TORTUS	-	$\mu > 0,40$
		ANSI A326.3	-	DCOF≥0.42
		BS 7976-2	-	PTV 36+ wet (SI.96 – SI 55)
		AS-NZS 4586	-	P4
		UNE ENV 12633	-	Clase 3
Shade variation		ANSI A 137.1	As indicated by manufacturer	V3
Fire Reaction		EN 13823	CPR (UE) 305/2011, 2000/147/CE, UNI EN 13501-1	Class A1 (wall)
		EN 9239-1		Class A1 _{fl} (floor)
Thermal conductivity		EN 12524	-	$\lambda = 1,3 \text{ W/m } ^\circ\text{K}$
Recommended minimum joint (**)		Outdoor	-	2mm 20x20/20x30/20x40 (12mm) 4mm 30x60/60x60 (12mm) 2mm 60x60/60x90 (20mm)

(*) Excluding hydrofluoric acid and its derivatives.

(**) The width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards.



EN 14411
LA 2011 VERO ACCREDITATO ALL'ISO 18001
2011 ACCREDITATO ALL'ISO 18001



EMAS

ISO 14001

40%

LEED

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GREENGUARD
GOLD

ISO 9001

MARCHIO CE

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EPD